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RAILWAY ENGINERING

by

JASPAL SIR (EX IES)

Written, Edited & Compiled by:

AJAY PRAKASH

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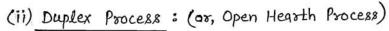
RAILS & RAIL JOINTS

Rails:

- These are steel girders used for carrying the axle load (train load) and transfer it to the subgrade through sleeper and ballast.
- Rail convert the moving wheel load of train into point load, which acts on the sleepers.
- Since it has to resist high wear & tear, it is made of high carbon steel.
- In India, its manufacturing is done by open hearth/duplex process.

NOTE:

- Steel is manufactured by two processes:
- (i) Triplex Process:
- It has three main production facilities:
 - (a) Acid Bessemer Converter
 - (b) Basic Open Hearth Furnace
 - (c) Acidic Open Hearth Furnace
- It is outdated.
 In the proof of the second o



- It consists of blowing hat metal & scrap in the Acid Bessemer Converter and finally refining them in Basic Open Hearth
- Here, scrap is also utilized.
- Used in today's time

Types of Rails:

- (1) Double Headed Rails (DH Rails)
- (2) Bull Headed Rails (BH Rails)
- (3) Flat Footed Rails (FF Rails)
 OR, Vignales Rails

| Head | | Head | | Head | |
|---------------|-----|--------------------|-----|-------------|--------|
| 1 | 1:3 | | 1:3 | | 1:2.75 |
| | | R ĝ | | İ | |
| 1:3 | | 1:3 | | | |
| Head |) | 1 | | ſ | 31040 |
| Double Headed | | Bull Headed | | Flat Footed | |
| Rail | | Rail | | Rai | |



(1) Double Headed Rails:

- These rails were used in beginning.
- The idea behind providing two heads was, if one head will worn out, the rail can be inverted and re-used.
- But in lower part due to indentations, smooth running surface was not obtained.

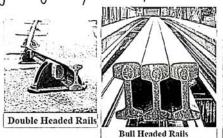
(2) Bull Headed Rails:

- In these rails, head was made a little thicker and stronger than lower part.

(3) Flat Footed Rail / Vignole's Rail:

- Here, bearing plate / flat plate is used at bottom.
- These rails are designated by weight of rail per unit length

eg: 52 kg/m or 52 MR 60 kg/m or 60 MR



Lec-1 (20:35)

Flat Footed Rails

- 52 MR : V ≤ 130 kmph

60 MR: V ≤ 160 kmph

- Flat footed rails are more stronger, stiffer, easy to lay, cheaper and easy to maintain in comparison to double head/bull headed rails.

Requirement of Rails:

- These must be capable of withstanding the lateral forces. (Hence, width of head and foot is increased.)
- To allow for vertical wear of 10 mm on its head.

 L> अगर 10 mm से ज्यादा wear & tear हो रही है तो उस rail की change करना पड़िगा
- Minimum tensile strength is 72 kg/m².
- Must pass weight/tup test.

 L> इसमें 1.5 m की क्यों हैते हैं और इसके ऊपर 1000kg (1 tonne) का weight fall कराया
 ाता है, 7.2 m की height से। ऐसा करने से concerned rail fail नहीं होनी चाहिए।