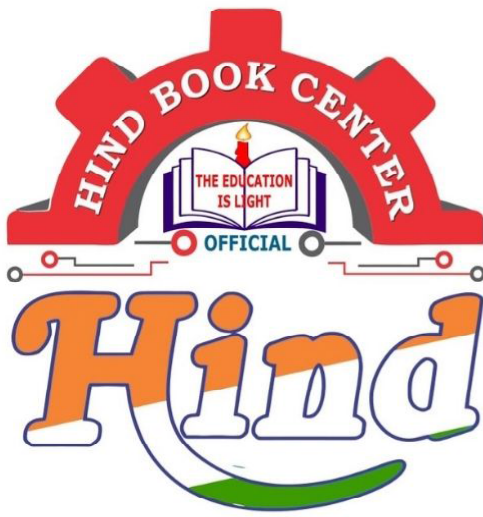




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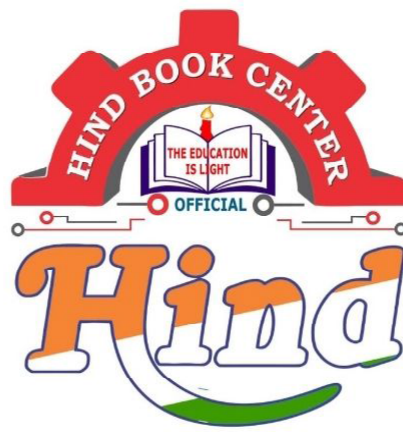
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Syllabus

→ Riveted joint

→ Bolted joint

→ Welded joint

→ Gear (Spur)

→ Clutches

→ Brakes

→ Bearing

→ Shaft

→ Spring

→ Flywheel Design ⇒ only ESE

Covered in SOM

Static Design

Fatigue design

Bending

Twisting

Deflection

} TOF

After 2016

Not in GATE and ESE syllabus

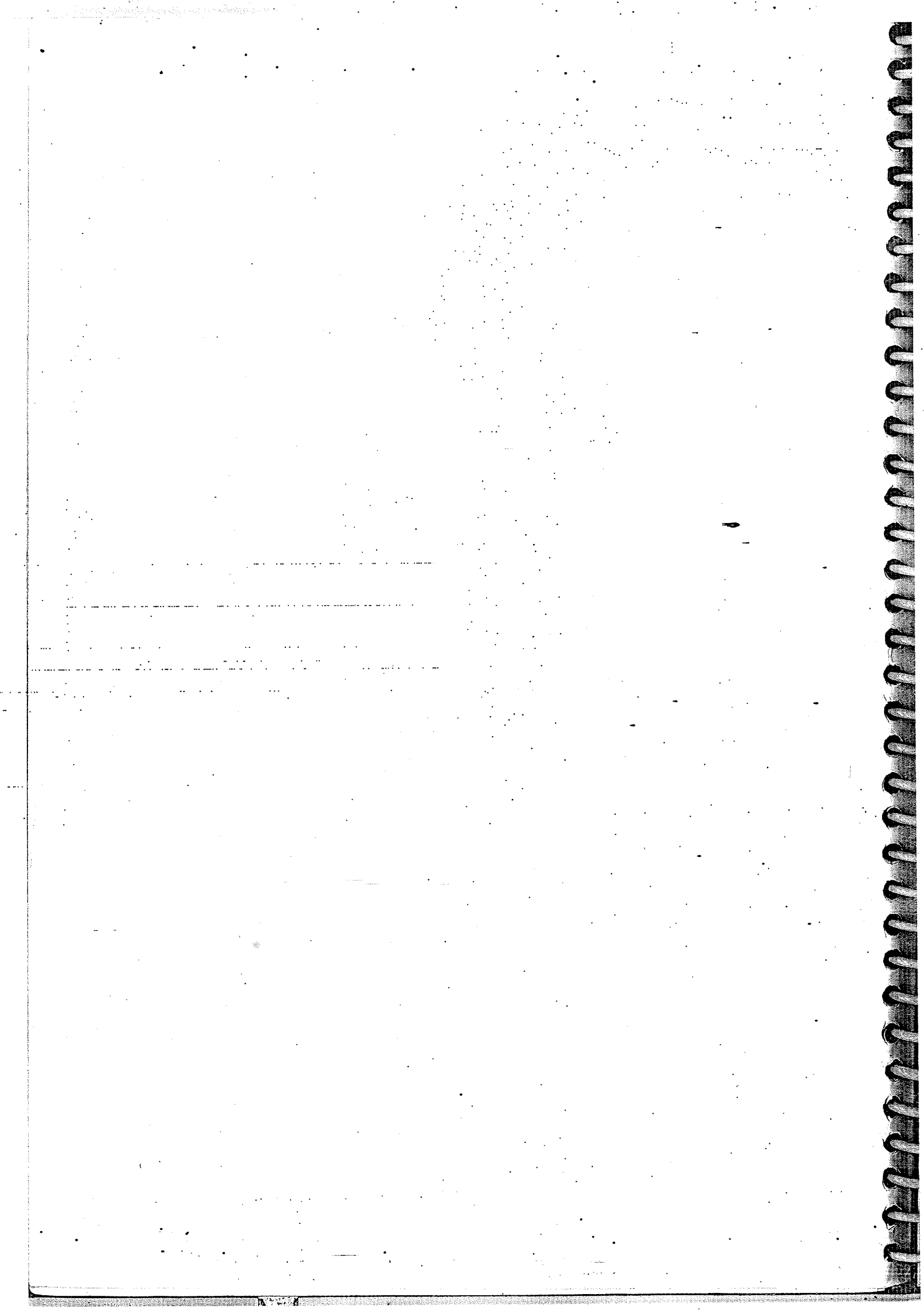
→ Coupling

→ Screw jack

→ Belt, Rope, Chain

→ Cotter / Knuckle

→ Keys



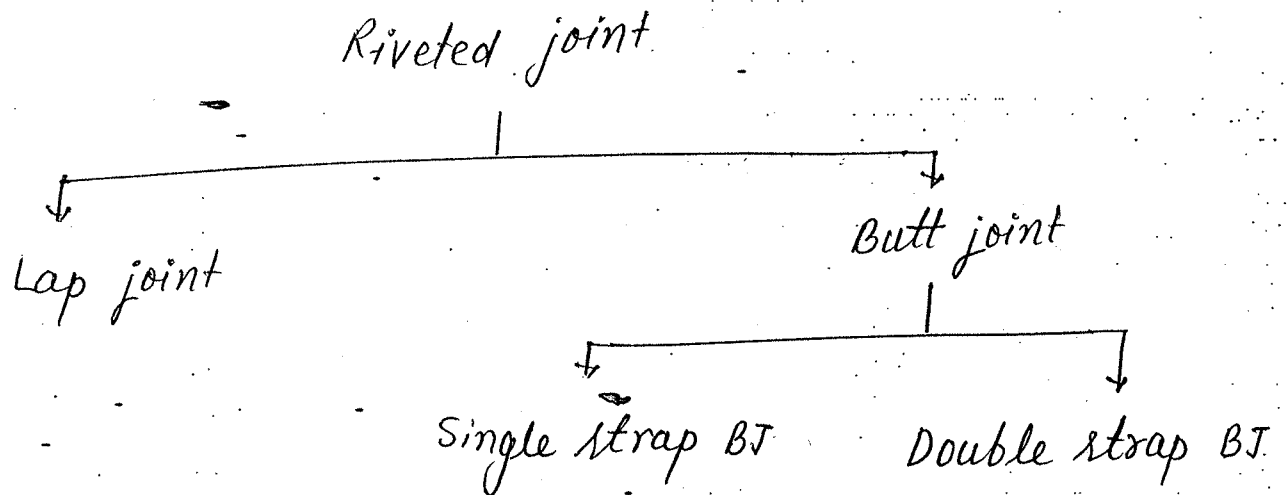
Riveted Joint

permanent joints

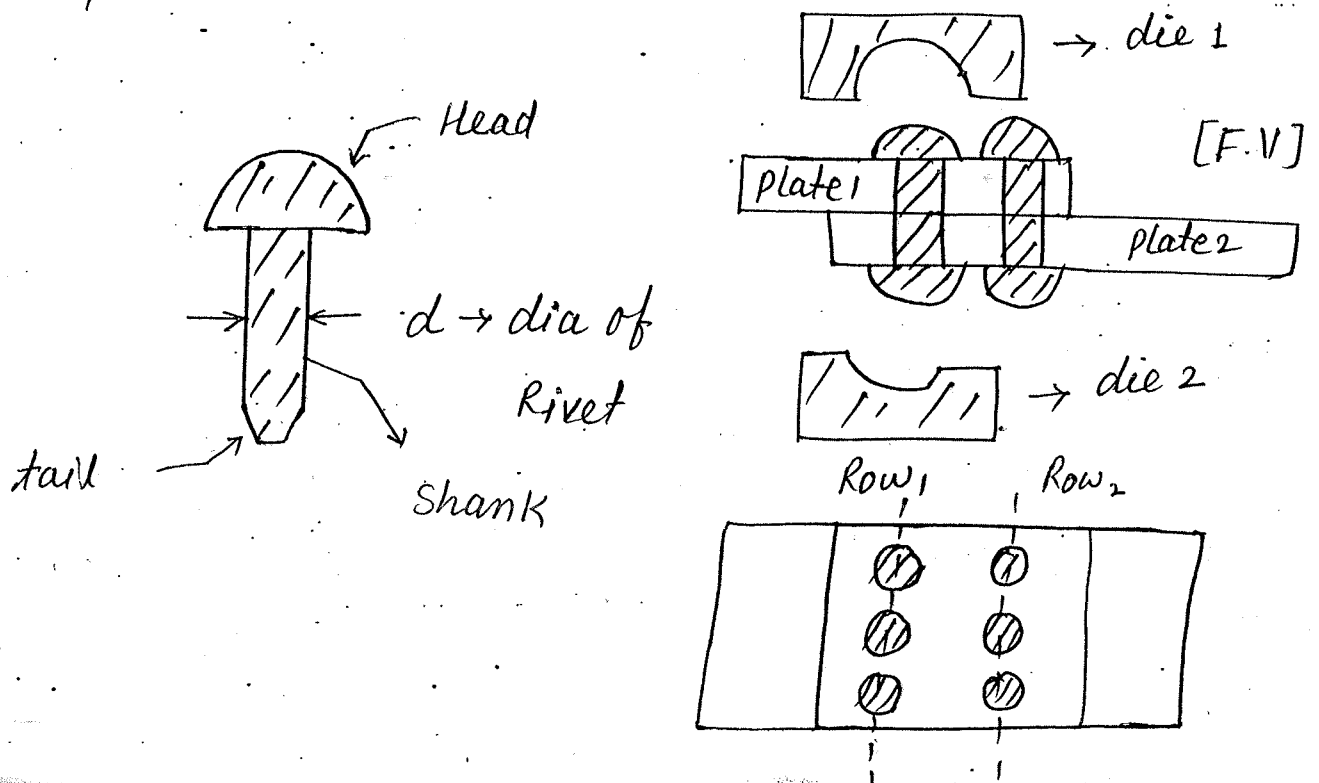
- Riveted joint
- welded joint

Temporary Joints

- Bolted joint
- Cottor joint / Knuckle joint
- Keyed joint
- Screwed joint



Lap Joint :-



(DRLJ)



The above joint is called Double Row lap joint

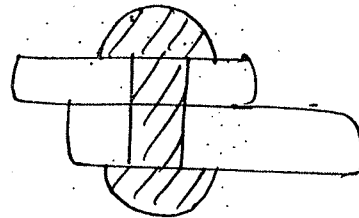
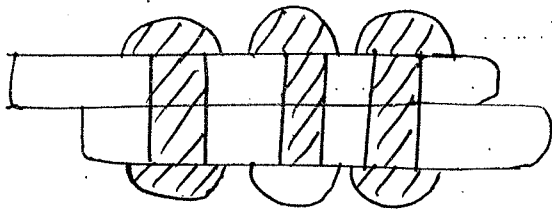
Rivet Material $\rightarrow$ Aluminium, Brass, steel

Rivet manufacturing $\rightarrow$ By forging



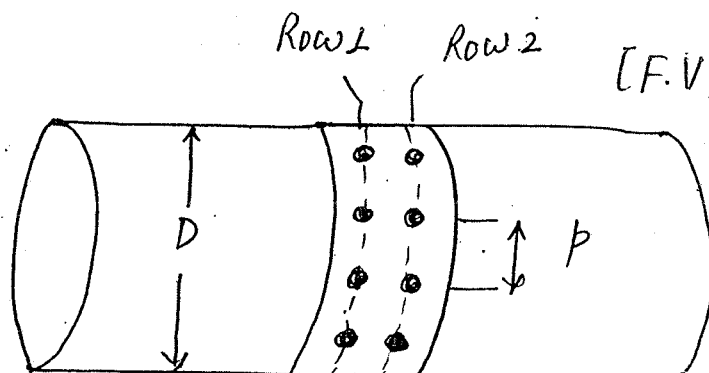
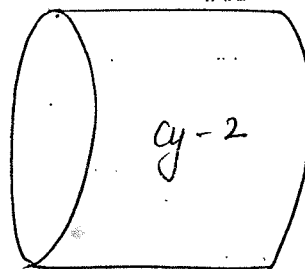
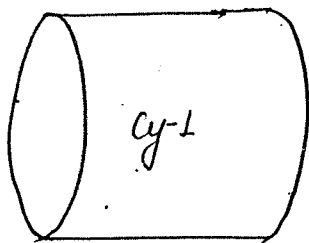
Both cold and hot

Triple Row lap joint



Single Row lap joint

Ex/-



[F.V]

p = pitch

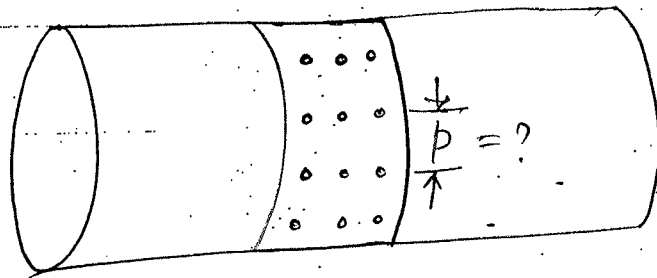
[DRLJ]

Circumferential joint $\rightarrow$ are used to increase
 $\downarrow$ length of pressure vessel.
are lap joint

$$\text{No. of Rivets in any row} = \frac{\pi D}{p}$$

pitch:- the distance b/w two adjacent rivets in any row is known as pitch

Ex/- [TRLJ]



$$\text{dia of PV} = 1 \text{ m}$$

$$\text{Total No. of rivets in joint} = 60$$

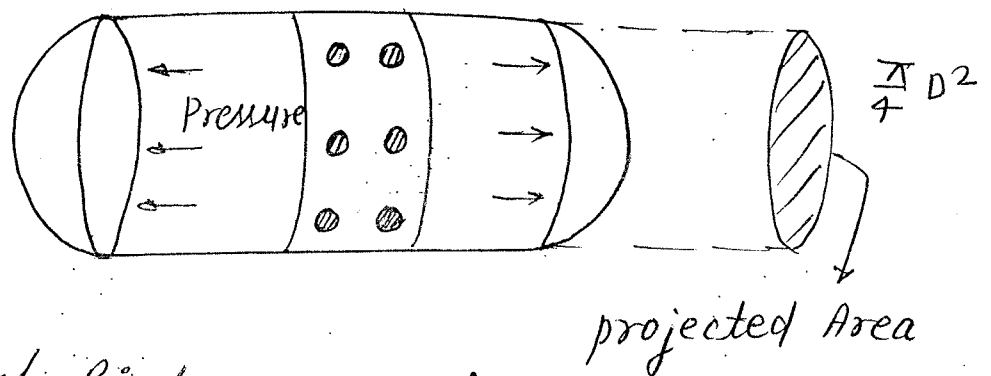
Find the pitch = ?

$$p = \frac{\pi D}{20} = \frac{\pi \times 1000}{20} \Rightarrow p = 157 \text{ mm}$$

$$\text{No. of rivets in a row} = \frac{60}{3}$$

$$= 20$$

Ex/- $D \rightarrow$ dia of PV



$n =$ No. of Rivets

Force = pressure $\times$ projected Area

$$\text{Force} = \text{pressure} \times \frac{\pi}{4} D^2$$

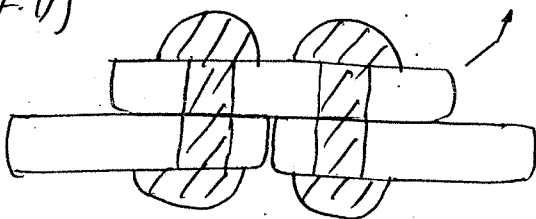
$$\text{Load on each rivet} = \frac{\text{Force}}{n}$$

Butt joint

Single strap BJ

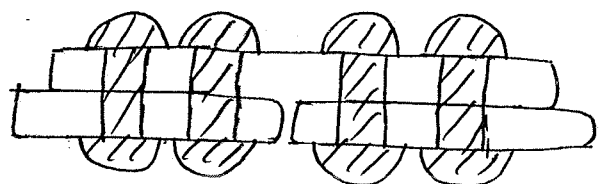
Double strap BJ

[FV] Extra plate/strap



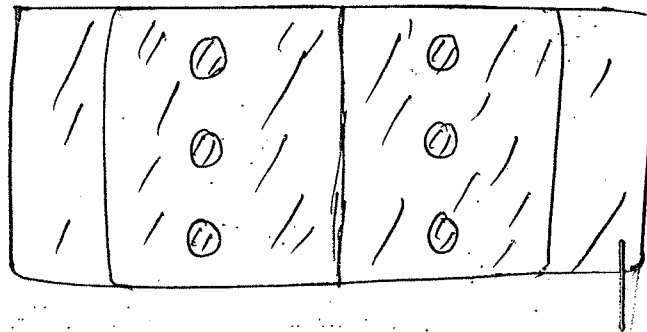
Single Row single strap BJ

(SRSSBJ)



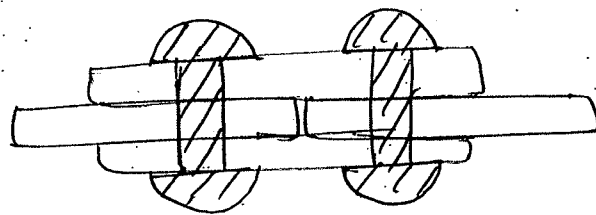
[DRSSBJ]

Note:- Always consider any one plate.



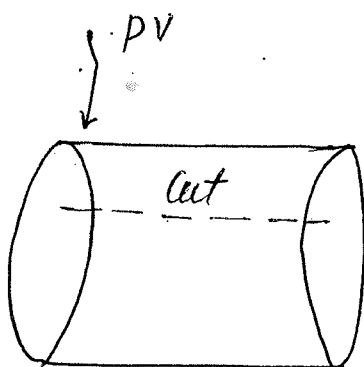
Total No. of Rivets = 3

Double strap BT



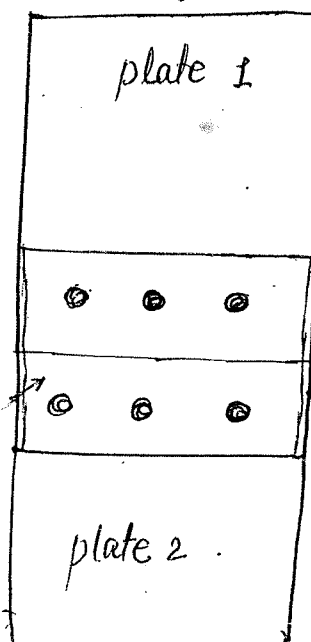
⇒ [SRDSBT]

Ex:-



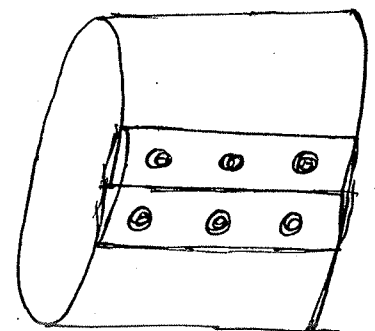
Strap

Butt joint



[SRDSBT]

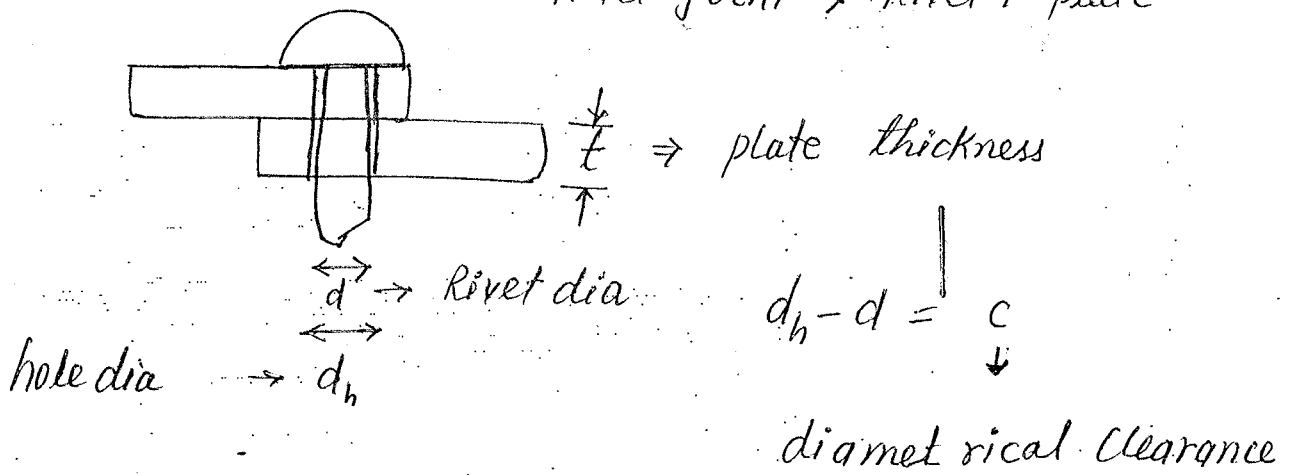
$n = 3$



↑
longitudinal joint

longitudinal joint $\rightarrow$ are used to increase diameter.
 $\rightarrow$ longitudinal joints are butt joints.

Rivet joint $\rightarrow$ Rivet + plate



Note:- For the rivet calculation shank dia d will be taken into calculation and for the plate calculation hole dia d_h will be taken into consideration.

Disadvantage over weld

- $\rightarrow$ weld strength is more
- $\rightarrow$ Complicated shape can not be jointed by rivet
- $\rightarrow$ leakage in riveted joint

Advantage over weld

- $\rightarrow$ less skilled worker required.
- $\rightarrow$ Economical joint